



Reference: Resistance Welding support

Bernie Wire

To Whom It May Concern:

Bernie Wire has been used as a resistance welding specialist at the GE lighting Ravenna Lamp Plant for the past 10 years . He has been instrumental in developing new and improved welding processes throughout the manufacturing operations. Bernie has demonstrated a strong knowledge base in material properties, electrode geometry and composition as well as weld head and controller compatibility .

His expertise is used in all areas of lamp manufacturing where resistance welding is required, IE. moly to moly , tungsten to moly , tantalum to moly , platinum clad moly as an interface , niobium to niobium and nickel to tungsten welds.

He has provided flexible hours to work around / with all 3 shifts of manufacturing and has excellent interpersonal skills which allows him to work with the machine attendants , operators and engineers. Bernie will continue to be used as a resistance welding expert for GEL applications based on his ability to achieve the desired results and document them as standard operating procedures .

Sincerely,


Douglas Contofalsky
Process Engineer

General Electric Company